

CLAIMS

What is claimed is:

1. A capillary stream droplet generator comprising
a reservoir,
an orifice plate coupled to the reservoir,
an orifice coupled to the orifice plate and in fluid communication with the reservoir,
and
a transverse disturbance generating member coupled to the orifice plate.
2. The droplet generator of claim 1 wherein the disturbance generating member includes a piezoelectric crystal.
3. The droplet generator of claim 2 wherein the disturbance generating member further comprises a piezoelectric crystal restraining mass coupled to the piezoelectric crystal.
4. The droplet generator of claim 1 further comprising a shock absorbing gasket interposing the orifice plate and reservoir.
5. The droplet generator of claim 1 further comprising a ball interposing the orifice plate and the disturbance generating member.
6. The droplet generator of claim 1 wherein the orifice plate has a rectangular cross section.
7. A method of generating droplets from capillary stream breakup comprising the steps of
generating a capillary stream of material,
applying a transverse disturbance to the stream, and
forming droplets from the stream.
8. The method of claim 7 wherein the applying a disturbance step comprising exciting a piezoelectric crystal.
9. The method of claim 8 wherein the exciting step comprising applying a sine wave excitation to the piezoelectric crystal.
10. The method of claim 8 wherein the exciting step comprising applying a square wave excitation to the piezoelectric crystal.
11. The method of claim 7 wherein the generating a capillary stream comprising ejecting the material from an orifice.
12. The method of claim 11 wherein the applying a disturbance step comprising vibrating the orifice in a direction orthogonal to an axis of the stream.

13. The method of claim 12 wherein the applying a disturbance step comprising exciting a piezoelectric crystal coupled to the orifice.
14. The method of claim 7 wherein the applying a disturbance step comprising applying a traverse acoustic wave to the capillary stream.
15. A capillary stream droplet generator comprising
a reservoir adapted to hold molten metal,
an orifice in fluid communication with the reservoir, wherein the molten metal is ejected from the orifice to form a capillary stream, and
an acoustic wave generator adapted to direct a transverse acoustic wave to the capillary stream.
16. The droplet generator of claim 15, wherein a wavenumber, k_d^* , is between zero and one, where the wavenumber, k_d^* , is the ratio of an initial circumference of the capillary stream to a wavelength of the transverse acoustic wave.
17. The droplet generator of claim 15, wherein the acoustic generator directs the transverse acoustic wave above a break-up point of the capillary stream.
18. The droplet generator of claim 15, wherein the orifice is formed in the bottom of the reservoir.